



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2932-1

Job Sheet 175581



Part No: D2932-1

Job Qty: 4 ea

Part Name: Saddle LH Out, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/12/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP: B 00.06.26 New DWG rev, (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/11/18	0.00	0.00	Start Up Machining-1		
150	Powdercoat	4 pcs		4/12/18	0.00	0.20	Powdercoat1		
160	QC	4 pcs		4/12/18	0.00	0.00	QC3		
170	Packaging	4 pcs		4/12/18	0.00	0.00	Packaging3-1		
180	QC21-SA	4 Ea		4/12/18	0.00	0.00	QC21		
Part Op 150 - START TIME: 1:25 OVEN TEMPERATURE: 320 FINISH: 1:55									
Descriptions:									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2932-1UP	Saddle LH Out, 206	4 Ea (1 ea)	90-Start up Operation	5043201 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2932-1UP	4	4	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date : _____	Step : _____	LOTY Effective : _____			MRB (QSI042) Approval																																																								
Description Work Order		DART AEROSPACE Part: D2932-1 Job No: 175581 Serial No/Batch: S059221 Revision: Inspector: Container No: S059221 Date: 04/09/18 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			Completed By																																																								
					Lead hand / Supervisor Approval Verification																																																								
					QC / QA Coordinator Approval																																																								
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left; padding: 5px;">Root Cause</th> </tr> <tr> <td style="width:15%; padding: 5px;">Environment</td> <td style="width:5%; padding: 5px;">☐</td> <td style="width:15%; padding: 5px;">No Re-verification</td> <td style="width:5%; padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">Design</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Operator</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">Doc/Data</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Offset/Setup</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">Equip/Tooling</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Supplier</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">Handling/Pre</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Training</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">Material</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Use for Testing</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">Internal Transport</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Poor Information</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">Tribal Knowledge</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Rushing</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">LOA</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Product Improvement</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">Substation</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Process Improvement</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">Past Expiry Date</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Manufacturing Process</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td style="padding: 5px;">Misidentified</td> <td style="padding: 5px;">☐</td> <td style="padding: 5px;">Past Due</td> <td style="padding: 5px;">☐</td> </tr> <tr> <td colspan="4" style="padding: 5px;">OTHER : _____</td> </tr> </table>						Root Cause				Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	OTHER : _____			
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		Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																																																								